

# Model M 720 | Drying and heating chambers Classic.Line with forced convection and advanced program functions

With a maximum of 300 °C and various programming options the M series material test chambers are ideal for material and aging tests. With a high air flow, the powerful fans ensure rapid heating.

## BENEFITS

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- Outstanding thermal insulation saves operation costs
- Advanced programming options



Model 720



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## MAIN FEATURES

- Temperature range: room temperature plus 5 °C to 300 °C
- APT.line™ preheating chamber technology
- Adjustable fan speed
- Program-controlled ventilation flap
- Color LCD controller with time-segment programming
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

## ORDERING INFORMATION

Interior volume [cu.ft.]	Voltage	Option model	Version	Art.-No.
Model M 720				
25.4	400 V 3 ph 50/60 Hz	Standard	M720-400V	9010-0205

## TECHNICAL DATA

Description	M720-400V <sup>1</sup>
Article Number	9010-0205
<b>Performance Data Temperature</b>	
Temperature range 5 °C above ambient temperature to [°C]	300
Temperature variation at 150 °C [± K]	1.9
Temperature fluctuation at 150 °C [± K]	0.3
Heating-up time to 150 °C [min]	21
Recovery time after 30 seconds door open at 150 °C [min]	3
<b>Air change data</b>	
Air change (approx.) at 150 °C [x/h]	36
<b>Electrical data</b>	
Rated Voltage [V]	400
Power frequency [Hz]	50/60
Nominal power [kW]	5
Phase (Nominal voltage) [ph]	3
<b>Measures - Outer dimensions</b>	
Width net [mm]	1235
Height net [mm]	1690
Depth net [mm]	865
Wall clearance back [mm]	160
Wall clearance sidewise [mm]	100
<b>Measures - Internal Dimensions</b>	
Width [mm]	1000
Height [mm]	1200
Depth [mm]	610
<b>Measures</b>	
Interior volume [L]	720
Net weight of the unit (empty) [kg]	203
permitted load [kg]	120
Load per rack [kg]	45
<b>Environment-specific data</b>	
Energy consumption at 150 °C	1320 Wh/h
<b>Fixtures</b>	
Number of shelves (std./max.)	2/16

<sup>1</sup> All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10 %. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

## OPTIONS AND ACCESSORIES

Designation	Description	*	Art.-No.
	back		
	10 mm	01	8012-1287
	30 mm	01	8012-1371
	50 mm	01	8012-1387
	left		
	10 mm	01	8012-1280
	30 mm	01	8012-1363
	50 mm	01	8012-1379
Access port with silicone plug	100 mm	01, 11	8012-1511
	right		
	10 mm	01	8012-1273
	30 mm	01	8012-1358
	50 mm	01	8012-1375
	100 mm	01, 11	8012-1508
	top		
	10 mm	01	8012-1266
	30 mm	01	8012-1367
	50 mm	01	8012-1383
Analog output, 4 – 20 mA	for temperature values (output not adjustable)	–	8012-0480
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	–	8012-1123
	for temperature, measurement in center of chamber at specified temperature	–	8012-1142
Calibration certificate, temperature	temperature measurement incl. certificate and 27 measuring points at specified temperature	–	8012-1601
	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	–	8012-1580
	temperature measurement incl. certificate, 9 measuring points at specified temperature	–	8012-1559
Door gasket	made of FKM, silicone-free	03	8012-1315
Door lock	lockable door handle	–	8012-1256
Inner chamber, reinforced	including 2 reinforced racks (max. total load 250 kg, max. load per rack 70 kg)	–	8012-0343
	RS 422 cable set and RS 232 / RS 422 interface converter for connection to 10-way plug distributor or for connection to a unit		
	120 V, 60 Hz option model	–	8012-0557
	230 V, 50/60 Hz option model	–	8012-0556
Interface converter	RS 422 cable set and RS 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection to a unit		
	120 V, 60 Hz option model	–	8012-0405
	230 V, 50/60 Hz option model	–	8012-0380
Interface converter, USB / RS422	RS 422 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter)	–	8012-0665
Lockable controller keyboard	Lockable controller keyboard with key-operated switch	–	8012-0529
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	–	8012-1199
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	–	1002-0016
Pt 100 temperature sensor	additional flexible Pt 100, interior, for displaying the temperature on the unit display	–	8012-0334
	chrome plated	–	6004-0006
	stainless steel	–	6004-0010
Rack accessories	Rack accessories – fasteners (1 set of 4) for additional security of racks	–	8012-0531
Rack, reinforced	stainless steel, with 1 set of 4 fasteners, max. load 70 kg	–	8012-0374
RS 422 interface	modular plug distributor for 10 RS 422 interfaces	–	8012-0295

\* Notes > See last page

Designation	Description	*	Art.-No.
RS 422 interface, cable (15 m)	RS 422 connection cable (15 m) between plug distributor and RS 422 interface	-	5023-0036
RS 422 interface, cable (50 m)	RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor	-	5023-0117
Shelf, perforated	stainless steel	-	6004-0033
Software	APT-COM™ communications software version 2 to 3, GLP edition	19	9053-0016
	version 3, BASIC edition	19	9053-0014
	version 3, GLP edition	19	9053-0015
	version 3, STANDARD edition	19	9053-0013
	APT-COM™ communications software, price: for free version 3, GLP DEMO Edition	19	9053-0008
Viewing window and interior lighting	viewing window in each door, 470 x 290 mm, and 30 W interior lighting 400 V option model	-	8012-0063

\* Notes › See last page

## SERVICES

Designation	Description	*	Art.-No.
<b>Installation services</b>			
Data Logger Kit installation service	unit function instructions for operation and programming of the controller	18	DL100600
Installation	and set up of unit at operating location, connect to existing connections	13, 18	DL100100
<b>Preventive maintenance</b>			
Preventive maintenance	Executive of equipment inspection according to maintenance plan	14, 18	DL200200
<b>Calibration services</b>			
Data Logger Kit calibration service	including certificate, one measuring point in center of chamber at specified temperature	14, 16, 17, 18	DL300101
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	14, 16, 17, 18	DL330000
Temperature measurement 18 measuring points	including certificate, 18 measuring points at specified temperature	14, 16, 17, 18	DL300118
Temperature measurement 27 measuring points	including certificate, 27 measuring points at specified temperature	14, 16, 17, 18	DL300127
Temperature measurement 9 measuring points	including certificate, 9 measuring points at specified temperature	14, 16, 17, 18	DL300109
<b>Validation services</b>			
Data Logger Kit validation service	in accordance with qualification folder	15, 18, 20	DL410200
Execution of IQ/OQ/PQ	in accordance with customer's requirement, price: on request	15, 18	DL440500
Qualification folder IQ/OQ	supporting documents for validation performed by customer, consisting of: IQ/OQ checklists, unit schematics, QM certificate in accordance with ISO 9001	15, 18, 20	8012-0862
Qualification folder IQ/OQ/PQ	supporting documents for validation performed by customer, in accordance with customer's requirement, extension of Qualification folder IQ/OQ by chapter PQ	15, 18	8012-0950
<b>Warranty service</b>			
Extension of the warranty from 2 to 3 years	beginning with the date of delivery, wearing parts are not included	-	DL010041
Extension of the warranty from 2 to 5 years	beginning with the date of delivery, wearing parts are not included	-	DL010042

\* Notes › See last page

## NOTES

- 01 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- 02 UL mark is not granted when this option is used.
- 03 Heat resistant only to max. 200 °C.
- 04 Only available on units rated for 230 V.
- 06 Heating-up time may increase as a result of the lower heat conductivity.
- 09 Not in conjunction with the optional access port, door with window and interior lighting.
- 10 Not available on 23-liter units.
- 11 Not available on 23- or 53-liter units.
- 12 Only available on units rated for 230 V or 400 V.
- 13 Installation and connections take place at unit location; transport within the company only upon consultation.
- 14 We recommend a BINDER service contract (see the chapter on BINDER Service) to cover unit inspections, calibrations and validations.
- 15 OQ according to Yellow Paper = completed factory validation documentation of all OQ checklists.
- 16 Sensor calibration is performed in an accredited calibration laboratory.
- 17 Calibration is performed according to the BINDER factory standard.
- 18 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).
- 19 For additional accessories, refer to the Process documentation chapter.
- 20 When ordering IQ/OQ qualification folders and associated IQ/OQ execution on one order, we offer a 15 % discount for both items.  
When ordering IQ/OQ/PQ qualification folders and associated IQ/OQ/PQ execution on one order, we offer a 15 % discount for the item of the IQ/OQ/PQ folder.